

# Designed Fabrication and Characterization of Three-Dimensionally Ordered Arrays of Core–Shell Magnetic Mesoporous Carbon Microspheres

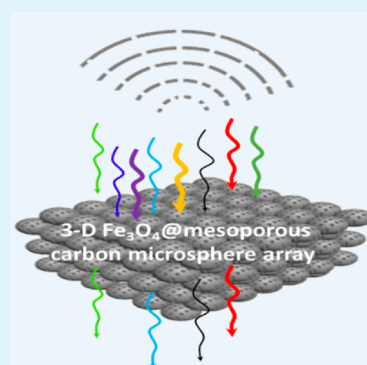
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## S Supporting Information

**ABSTRACT:** A confined interface coassembly coating strategy based on three-dimensional (3-D) ordered macroporous silica as the nanoreactor was demonstrated for the designed fabrication of novel 3-D ordered arrays of core–shell microspheres consisting of Fe<sub>3</sub>O<sub>4</sub> cores and ordered mesoporous carbon shells. The obtained 3-D ordered arrays of Fe<sub>3</sub>O<sub>4</sub>@mesoporous carbon materials possess two sets of periodic structures at both mesoscale and submicrometer scale, high surface area of 326 m<sup>2</sup>/g, and large mesopore size of 19 nm. Microwave absorption test reveals that the obtained materials have excellent microwave absorption performances with maximum reflection loss of up to −57 dB at 8 GHz, and large absorption bandwidth (7.3–13.7 GHz, < −10 dB), due to the combination of the large magnetic loss from iron oxides, the strong dielectric loss from carbonaceous shell, and the strong reflection and scattering of electromagnetic waves of the ordered structures of the mesopores and 3-D arrays of core–shell microspheres.

**KEYWORDS:** interface coassembly, mesoporous carbon, magnetic nanomaterials, core–shell structures, microwave absorption



## INTRODUCTION

Magnetic nanomaterials, due to their outstanding properties such as paramagnetism, magnetic separability,<sup>1–3</sup> and Neel relaxation effect,<sup>4</sup> have captivated tremendous research interests for applications in various fields, including magnetic resonance imaging (MRI),<sup>5</sup> bioseparation<sup>6–8</sup> catalysis,<sup>9</sup> energy storage,<sup>10</sup> and microwave absorption.<sup>11</sup> Particularly as a typical microwave absorber, magnetite (Fe<sub>3</sub>O<sub>4</sub>) nanoparticles have gained much attention due to their significant advantages in microwave absorption, such as the strong absorption characteristics, wide absorption frequency range, and low cost.<sup>12,13</sup> Magnetite nanoparticles with diversified morphologies, including the nanodendrites,<sup>14</sup> nanorods,<sup>15</sup> two-dimensional nanolamellar and microspheres,<sup>16</sup> have been extensively studied to reveal the dependency of microwave performance on the morphology. Dendrite-like Fe<sub>3</sub>O<sub>4</sub> nanoparticles synthesized via hydrothermal reactions have been proved to possess a good microwave absorption performance in the low and middle frequency range (2–9 GHz).<sup>14</sup> Wang et al.<sup>17</sup> adopted a templating synthesis method for Fe<sub>3</sub>O<sub>4</sub> nanolamellars that exhibit a strong microwave absorption with a reflection loss of −46.6 dB at 3 GHz.

According to the basic principle of microwave absorption, the loss mechanism of microwave absorber consists of magnetic loss and dielectric loss.<sup>18–20</sup> Magnetite as the microwave absorber mainly contributes the magnetic loss due to its intrinsic magnetic property. Therefore, to develop high-

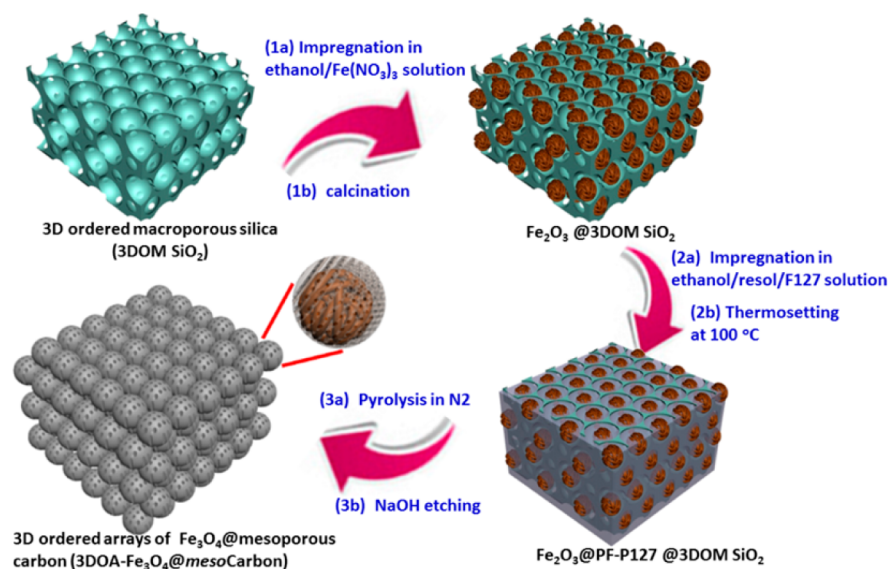
performance microwave absorbers with both magnetic loss and dielectric loss, many fabrication strategies have been explored to combine magnetite nanomaterials with other nanomaterials that can contribute remarkable dielectric loss and electromagnetic impedance balance. To date, various multicomponent Fe<sub>3</sub>O<sub>4</sub>-based nanomaterials have been investigated.<sup>21–23</sup> In this regard, owing to their strong dielectric loss, metal oxides<sup>24</sup> and carbon nanomaterials such as carbon nanotubes (CNTs),<sup>25</sup> reduced graphene oxide (rGO),<sup>26</sup> and carbon nanocoils<sup>27</sup> have been widely used as complementary components for Fe<sub>3</sub>O<sub>4</sub> as microwave absorbers. On the other hand, ordered mesoporous materials, due to their regular arrays of mesopores that are tunable pore sizes of 2–50 nm, have recently been demonstrated to possess excellent performance as microwave absorbers.<sup>28–31</sup> Guo et al.<sup>32</sup> synthesized sandwich-like magnetic mesoporous silica microspheres by coating iron oxide particles successively with nonporous silica and mesoporous silica. Compared to the parent iron oxides, the obtained composites displayed improved microwave absorption performance with stronger absorption characteristics and broader absorption frequency range, which is due to the strong reflection and scattering of electromagnetic waves in the pore

**Received:** December 9, 2014

**Accepted:** February 3, 2015

**Published:** February 3, 2015

Scheme 1. Synthetic Route for the 3-D Ordered Arrays of  $\text{Fe}_3\text{O}_4$ @mesoCarbon Microspheres with Core–Shell Structure through the Confined Interface Coating Strategy



channels of mesoporous silica and their multilayered core–shell structure.

Wiley and co-workers reported that ordered arrays of magnetic microspheres exhibit unique magnetic phenomena, including angle-dependent magnetization, due to their ordered structures.<sup>33</sup> In light of this finding, it could be expected that the microwave absorption performance of  $\text{Fe}_3\text{O}_4$ -based multi-component nanomaterials with well-aligned structures may possess unique microwave absorption enhancement. So far, much effort has been devoted to synthesizing magnetic nanomaterials-based microwave absorbers; however, most of these nanomaterials were utilized in the form of nanocomposites with ill-defined structures, and little work has been done to study the microwave absorption behaviors of the periodically arranged magnetic nanocomposites, especially carbon-coated magnetite microspheres with well-defined core–shell structure.

Herein, we report a confined interface coating strategy for the fabrication of novel three-dimensionally ordered arrays of core–shell microspheres consisting of  $\text{Fe}_3\text{O}_4$  cores and ordered mesoporous carbon shells. Three-dimensionally ordered macroporous silicas (3DOM-SiO<sub>2</sub>) were employed as the nanoreactor for deposition of single iron oxide particle with controlled size in each macropore and further coating iron oxide particle individually with a layer of mesoporous carbon. The subsequent removal of 3DOM-SiO<sub>2</sub> template leads to three-dimensional (3-D) arrays of mesoporous carbon-coated magnetite particles (denoted as 3DOA- $\text{Fe}_3\text{O}_4$ @mesoCarbon) monolith with high surface area of 326 m<sup>2</sup>/g and large pore size of 19 nm. The obtained 3DOA- $\text{Fe}_3\text{O}_4$ @mesoCarbon materials exhibit excellent microwave absorption performance with maximum reflection loss of up to  $-57$  dB at 8 GHz and large absorption bandwidth (7.3–13.7 GHz and  $<-10$  dB). Such an excellent performance is mainly attributed to the combination of individual merit of each component and the ordered nanostructure, that is, the large magnetic loss from iron oxides, the strong dielectric loss from carbonaceous shell, as well as the strong reflection and scattering of electromagnetic waves of the ordered structures of microsphere arrays and mesopore channels.

## EXPERIMENTAL SECTION

**Chemicals.** The Pluronic block copolymer poly(ethylene oxide)-*b*-poly(propylene oxide)-*b*-poly(ethylene oxide) (F127,  $M_w = 12\,600$ , EO<sub>106</sub>PO<sub>70</sub>EO<sub>106</sub>) was purchased from Aldrich Corporation. Phenol (AR), tetraethyl orthosilicate (TEOS, AR), absolute ethanol (AR), hydrochloric acid (AR), ferric nitrate ( $\text{Fe}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$ , AR), sodium hydroxide (NaOH, AR) were purchased from Shanghai Chemical Reagent Corporation. All chemicals were used as received without further purification, and in all experiments, purified water (Millipore) with the resistivity larger than 18 M $\Omega$ -cm was utilized. Resol, a soluble phenolic resin with relatively low molecular weight of  $\sim 500$  g/mol, was first prepared according to previous report<sup>34</sup> and dissolved in ethanol to form a solution with the resol concentration of 20 wt %.

**Fabrication of Three-Dimensionally Ordered Macroporous Silicas.** For the fabrication of 3DOM-SiO<sub>2</sub>, monodispersed polystyrene (PS) microspheres with different sizes (900–1200 nm) were synthesized via a soap-free emulsion polymerization process.<sup>35,36</sup> After washing with ethanol and water three times, the purified PS spheres were redispersed in ethanol and allowed to form sedimentation for a week under gravity to form colloidal crystals. Afterward, the supernatant ethanol was removed carefully, and the obtained colloidal crystals were dried at 35 °C for 10 h and further annealed at 100 °C for 1 h. Thus, the monolithic PS colloidal crystals were prepared for further use. A typical procedure for making 3DOM-SiO<sub>2</sub> is described as follows. An ethanol solution of TEOS precursor (2.08 g of TEOS, 0.3 g of H<sub>2</sub>O, 0.9 mL of 2 M HCl, and 15 g of ethanol) was drop-casted on several pieces of the colloidal crystals (1 cm  $\times$  1 cm  $\times$  1 cm) made of 1200 nm PS microspheres. After evaporation of ethanol at 30 °C for 24 h, the composite monolith was scratched carefully with a blade to remove the excess gel precursors. Finally, the impregnated colloidal crystals were calcined in air at 550 °C for 6 h using 1 °C/min of ramping rate to remove PS microspheres, and thus the 1200 nm-3DOM-SiO<sub>2</sub> monolith was obtained.

For the synthesis of  $\text{Fe}_2\text{O}_3$ @3DOM-SiO<sub>2</sub> monoliths with a porous  $\text{Fe}_2\text{O}_3$  particle filled inside each macropore, the obtained 1200 nm-3DOM-SiO<sub>2</sub> monolith was impregnated in the  $\text{Fe}(\text{NO}_3)_3$  ethanol solution (4.04 g of  $\text{Fe}(\text{NO}_3)_3$  dissolved in 10 mL of absolute ethanol) for 3 h at 30 °C for evaporation of ethanol in 6 h. This impregnation process was repeated three times. At last, the excess gel precursor of the composite monolith was scraped off carefully, and the obtained composites were finally calcined in air at 550 °C for 4 h to obtain the 1200 nm- $\text{Fe}_2\text{O}_3$ @3DOM-SiO<sub>2</sub> sample.

**Templated Fabrication of Three-Dimensional Ordered Arrays of Microspheres with Core–Shell Structure.** For the

synthesis of 3DOA-Fe<sub>3</sub>O<sub>4</sub>@Carbon microspheres, small pieces (~0.5 g) of 1200 nm-Fe<sub>2</sub>O<sub>3</sub>@3DOM-SiO<sub>2</sub> monoliths were placed in a Petri dish, and then a clear precursor solution containing resol (5.0 g) and ethanol (15 g) was dropwise added into the petri dish. Time was allowed for a complete evaporation of ethanol completely at 25 °C in 8 h. The process was repeated five times to ensure a complete filling of these spheres. The as-obtained sample was then heated in an oven at 80 °C for 24 h for thermosetting resol into phenolic formaldehyde (PF) resin. The obtained Fe<sub>2</sub>O<sub>3</sub>-PF@3DOM-SiO<sub>2</sub> composite was afterward carbonized at 500 °C for 3 h under N<sub>2</sub> atmosphere with the ramping rate of 5 °C/min. Finally, the obtained composite was treated in NaOH aqueous solution (5 M) at 80 °C to remove silica, followed with thorough washing with water and ethanol six times, and thus the 1200 nm-3DOA-Fe<sub>3</sub>O<sub>4</sub>@Carbon sample was prepared.

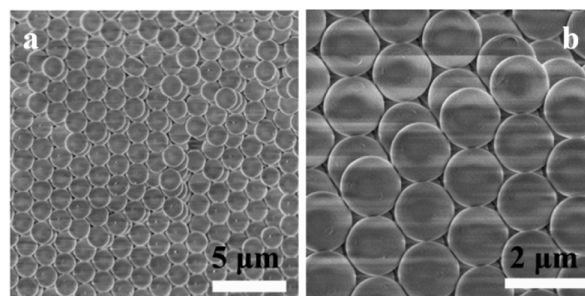
The 1200 nm-3DOA-Fe<sub>3</sub>O<sub>4</sub>@mesoCarbon sample was fabricated via the similar procedure except that the precursor solution containing of resol (5.0 g), ethanol (15 mL), and F127 (2.5 g) was utilized instead. For the fabrication of 800 nm-3DOA-Fe<sub>3</sub>O<sub>4</sub>@Carbon and 800 nm-3DOA-Fe<sub>3</sub>O<sub>4</sub>@mesoCarbon, the synthesis procedures are the same as those for 1200 nm-3DOA-Fe<sub>3</sub>O<sub>4</sub>@Carbon and 1200 nm-3DOA-Fe<sub>3</sub>O<sub>4</sub>@mesoCarbon, except that 800 nm-3DOM-SiO<sub>2</sub> derived from colloidal crystal of 900 nm PS microspheres was used as the template.

**Measurements and Characterization.** Transmission electron microscope (TEM) characterization was carried out on a JEOL 2100F field-emission TEM (Japan) operating at 200 kV of the working voltage. Scanning electron microscope (SEM) characterization was conducted on a Hitachi S-4800 field-emission SEM (Japan). Also, wide-angle X-ray diffraction (XRD) patterns were recorded on a Bruker D8 Advance powder X-ray diffractometer (Germany) with Ni-filtered Cu K $\alpha$  radiation (40 kV, 40 mA, 1.5406 Å). Nitrogen adsorption–desorption isotherms were measured at 77 K with a Micromeritics Tristar 3020 analyzer (USA). The samples were previously degassed under vacuum at 180 °C for at least 6 h before measurements, and the specific surface areas were calculated using the Brunauer–Emmett–Teller (BET) method. The pore volumes and distributions of pore sizes were calculated correspondingly utilizing the Broekoff–de Boer sphere model from the adsorption branches of the isotherms. Besides, the total pore volumes (*V*) were evaluated according to absorbed amounts at 0.995 of the relative pressure (*P*/*P*<sub>0</sub>).

## RESULTS AND DISCUSSION

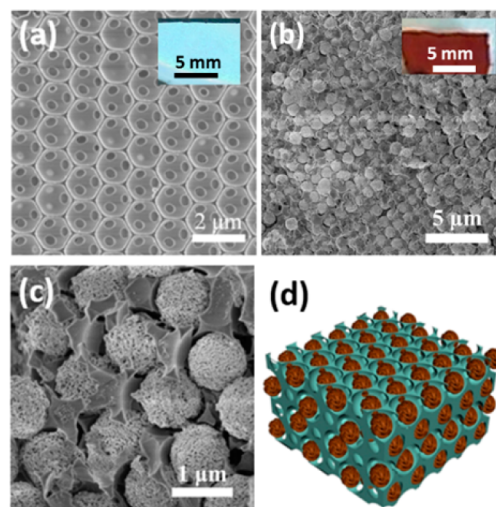
Scheme 1 illustrates the synthesis protocol for 3DOA-Fe<sub>3</sub>O<sub>4</sub>@mesoCarbon based on the confined interface coating process. In the first step, 3DOM-SiO<sub>2</sub> monolith synthesized by replicating 3-D ordered colloidal crystal of polystyrene (PS) microspheres was impregnated in the ethanol solution of Fe(NO<sub>3</sub>)<sub>3</sub>, and then the iron precursor was in situ converted into Fe<sub>2</sub>O<sub>3</sub> particles in the macropores via calcination in air, resulting in a unique 3DOM-SiO<sub>2</sub> with each macropore filled with one Fe<sub>2</sub>O<sub>3</sub> microsphere (denoted as Fe<sub>2</sub>O<sub>3</sub>@3DOM-SiO<sub>2</sub>). Second, the obtained Fe<sub>2</sub>O<sub>3</sub>@3DOM-SiO<sub>2</sub> was further impregnated in a precursor solution (a typical precursor for synthesizing ordered mesoporous carbon) containing resol, ethanol, and amphiphilic block copolymer F127. After evaporation of ethanol, a layer of the resol/F127 composite was formed on the surface of Fe<sub>2</sub>O<sub>3</sub> particles, which was converted into PF/F127 composite with ordered mesostructure upon thermosetting treatment at 100 °C. Third, the obtained Fe<sub>2</sub>O<sub>3</sub>-PF/F127@3DOM-SiO<sub>2</sub> composite was further pyrolyzed in N<sub>2</sub>, which causes the carbonization of PF, decomposition of F127, the reduction of Fe<sub>2</sub>O<sub>3</sub>, and the formation of Fe<sub>3</sub>O<sub>4</sub>@mesoporous carbon@3DOM-SiO<sub>2</sub>. After slowly etching the silica framework by soaking in NaOH solutions, 3-D ordered arrays of Fe<sub>3</sub>O<sub>4</sub>@mesoporous carbon microspheres (i.e., 3DOA-Fe<sub>3</sub>O<sub>4</sub>@mesoCarbon) were obtained.

Monodisperse PS microspheres with a diameter of 1400 nm were synthesized via a dispersion polymerization method available in previous reports<sup>35,36</sup> and were used to construct 3-D ordered colloidal crystals through the gravimetric sedimentation (Figure 1). With the obtained colloidal crystals



**Figure 1.** SEM images (a, b) of the highly ordered arrays viewed along [100] directions of the face-centered cubic structured colloidal crystals of 1400 nm PS microspheres.

as templates, silica precursor can be filled in the interstitial voids among the closely packed PS microspheres by impregnation in a siliceous solution. After removing PS microspheres via calcination, 3DOM-SiO<sub>2</sub> monolith with intense opalescence and uniform macropores of ~1200 nm was obtained (Figure 2a and inset). The macropore size is a



**Figure 2.** SEM images of (a) the 3-D ordered macroporous SiO<sub>2</sub> (3DOM-SiO<sub>2</sub>) and (b, c) Fe<sub>2</sub>O<sub>3</sub>@3DOM-SiO<sub>2</sub> obtained after deposition of Fe<sub>2</sub>O<sub>3</sub> particle in the macropore. (d) The structure model of Fe<sub>2</sub>O<sub>3</sub>@3DOM-SiO<sub>2</sub>. (insets) The photographs of the corresponding monolithic samples.

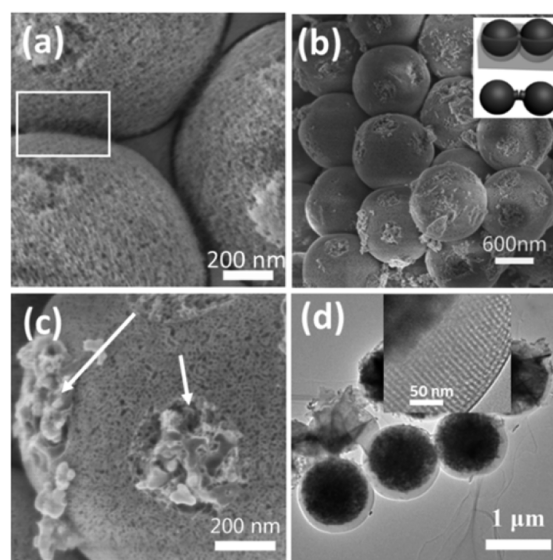
little smaller than the diameter of PS microspheres due to the shrinkage of silica framework during calcination at high temperature. As measured from the scanning electronic microscopy (SEM) image, 3DOM-SiO<sub>2</sub> has a large macropore window of ~200 nm, which greatly facilitates the diffusion of liquid solutions during impregnation and thus favors the introduction of guest precursors into the macropores.

Notably, with the facile hard templating synthesis method, 3DOM-SiO<sub>2</sub> with different macropore diameter and connecting window size can be readily fabricated using PS microspheres of different sizes. For example, by using colloidal crystals of 900 nm PS microspheres as the template, 3DOM-SiO<sub>2</sub> with



macropores of 800 nm and window size of 100 nm can be obtained (Supporting Information, Figure S1a,b). The uniform and well-connected macropore of 3DOM-SiO<sub>2</sub> is an ideal “nanofactory” for the confinement fabrication of ordered arrays of uniform guest nanomaterials. In this study, iron oxide precursor was introduced into the macropores by repeated impregnation of 3DOM-SiO<sub>2</sub> in Fe(NO<sub>3</sub>)<sub>3</sub>/ethanol solutions, followed with evaporation of ethanol. After calcination at 450 °C in air, brown Fe<sub>2</sub>O<sub>3</sub>@3DOM-SiO<sub>2</sub> monolithic materials were obtained (Figure 2b, inset). Clearly, in the scanning electronic microscopy (SEM) image, the macropores were individually filled with iron oxide microspheres, which form ordered arrays throughout the entire 3DOM-SiO<sub>2</sub> monolith (Figure 2b). The iron oxide microspheres have diameter of ~900 nm, which is smaller than the macropore size (1200 nm) due to the significant volume shrinkage during conversion of iron precursor into iron oxides, and interestingly, the iron oxide microspheres exhibit porous structure (Figure 2c). The generation of porous iron oxides in this confined synthesis is probably due to the unique solid-phase conversion of iron precursor confined in the macropores that possess numerous nucleation sites in the curved surface of 3DOM-SiO<sub>2</sub> monolith for the growth of iron oxide. Besides, the release of NO<sub>2</sub> during the calcination treatment can also contribute to the formation of disordered nanoparticles.

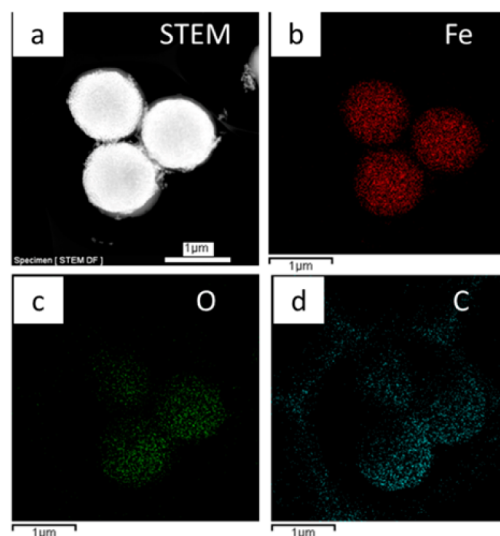
Since the porous Fe<sub>2</sub>O<sub>3</sub> particles are smaller than the macropores, the voids between iron oxide microspheres and silica framework is accessible for deposition of mesostructured resol-F127 composites through impregnation of Fe<sub>2</sub>O<sub>3</sub>@3DOM-SiO<sub>2</sub> composites in the precursor solution. Thus, after thermosetting and pyrolysis treatment, the iron oxide microspheres can be in situ coated by a layer of mesoporous carbon in the macropores of 3DOM-SiO<sub>2</sub>; meanwhile, iron oxides can be converted into magnetite (Fe<sub>3</sub>O<sub>4</sub>) by carbon species. The successful formation of mesoporous carbon on the iron oxides is mainly attributed to two factors. First, both the porous iron oxide and 3DOM-SiO<sub>2</sub> are hydrophilic, which is favorable for the impregnation of ethanolic precursor solution. Second, the resol molecules possess lots of phenolic hydroxyl groups, which can interact with both iron oxides through chelating with iron species<sup>34</sup> and F127 via hydrogen binding.<sup>37</sup> Furthermore, the resol/F127/ethanol precursor solution can invade all the remaining space of the macropores in the Fe<sub>2</sub>O<sub>3</sub>@3DOM-SiO<sub>2</sub> composites, resulting in a complete encapsulation of the porous Fe<sub>2</sub>O<sub>3</sub> particle and stable “sintering” of Fe<sub>2</sub>O<sub>3</sub>@PF-F127 microspheres located in the adjacent macropores due to the thermal polymerization of glue-like resol molecules. After carbonization treatment, Fe<sub>3</sub>O<sub>4</sub>@*meso*Carbon core-shell microspheres binding with each other were left in the macropores (Figure 3a). Further removal of the silica framework in NaOH solutions leads to 3DOA-Fe<sub>3</sub>O<sub>4</sub>@*meso*Carbon monolith (Figure 3b). To gain detailed structural information, the monolithic composites were slightly ground for electron microscopy observation. As shown in the SEM image (Figure 3b), the obtained Fe<sub>3</sub>O<sub>4</sub>@*meso*Carbon microspheres have a uniform diameter of ~1200 nm (denoted as 1200 nm-Fe<sub>3</sub>O<sub>4</sub>@*meso*Carbon), and they retain the ordered arrays of the 3DOM-SiO<sub>2</sub>, indicating a faithful replication process. High-magnification SEM image reveals the presence of irregular stubbles with a diameter of ~150 nm in the surface of microspheres (Figure 3c). Such stubbles are originated from the mechanical cleavage of sintering points (boxed area in Figure 3a) that correlate with connecting windows of the macropores (Figure 3b, inset). The



**Figure 3.** SEM (a–c) and TEM (d) images of the obtained 3DOA-Fe<sub>3</sub>O<sub>4</sub>@*meso*Carbon materials comprising 1200 nm Fe<sub>3</sub>O<sub>4</sub>@*meso*Carbon microspheres with different magnifications.

TEM observation clearly indicates that the obtained Fe<sub>3</sub>O<sub>4</sub>@*meso*Carbon microspheres have a mesoporous carbon shell of 120 nm in thickness (Figure 3d), and ordered pore channels with a mean diameter of ~18 nm can be clearly seen in the shell (Figure 3d, inset).

Scanning TEM (STEM) observation further reveals a typical core-shell structure of the obtained Fe<sub>3</sub>O<sub>4</sub>@*meso*Carbon microspheres (Figure 4a). The energy-dispersive X-ray

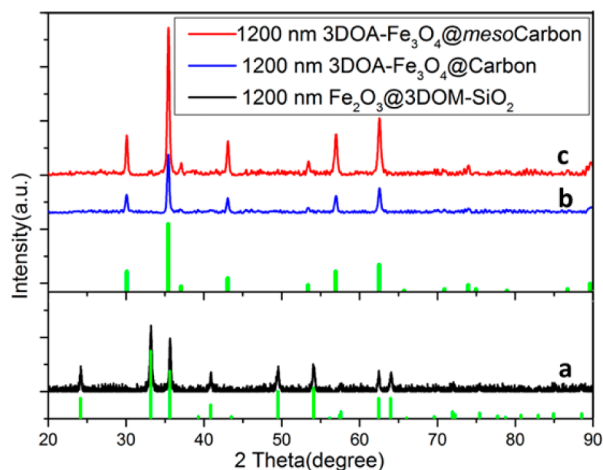


**Figure 4.** (a) Scanning TEM (STEM) image of 1200 nm 3DOA-Fe<sub>3</sub>O<sub>4</sub>@*meso*Carbon core-shell microsphere and (b–d) the EDX elemental maps of Fe, O, and C, respectively.

(EDX) element mapping results (Figure 4c,d) indicate the presence of Fe, O, and C elements, and the diameter of C-mapped spheres in Figure 4d is much larger than those of Fe- and O-mapped spheres (Figure 4b,c), confirming the presence of iron oxide core and carbon shell. X-ray diffraction (XRD) patterns of the as-made Fe<sub>2</sub>O<sub>3</sub>@3DOM-SiO<sub>2</sub> composites display well-resolved characteristic diffraction peaks that can



be indexed to the hematite phase with a rhombohedral structure (Figure 5a). The XRD patterns of 1200 nm 3DOA-

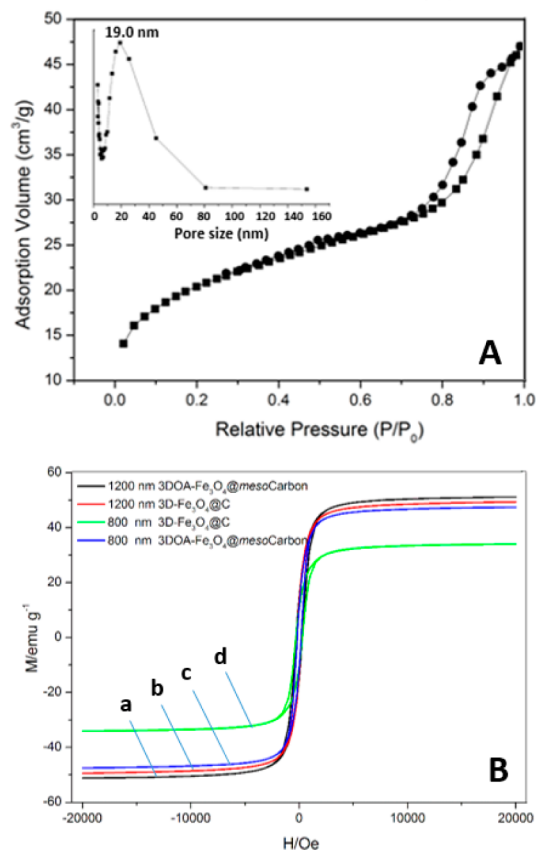


**Figure 5.** XRD patterns of (a) 1200 nm- $\text{Fe}_2\text{O}_3$ @3DOM- $\text{SiO}_2$ , (b) 1200 nm-3DOA- $\text{Fe}_3\text{O}_4$ @*meso*Carbon, and (c) 1200 nm-3DOA- $\text{Fe}_3\text{O}_4$ @Carbon. The green patterns correspond to the standard XRD diffraction peaks of  $\alpha$ - $\text{Fe}_2\text{O}_3$  (lower) and  $\text{Fe}_3\text{O}_4$  (upper), respectively.

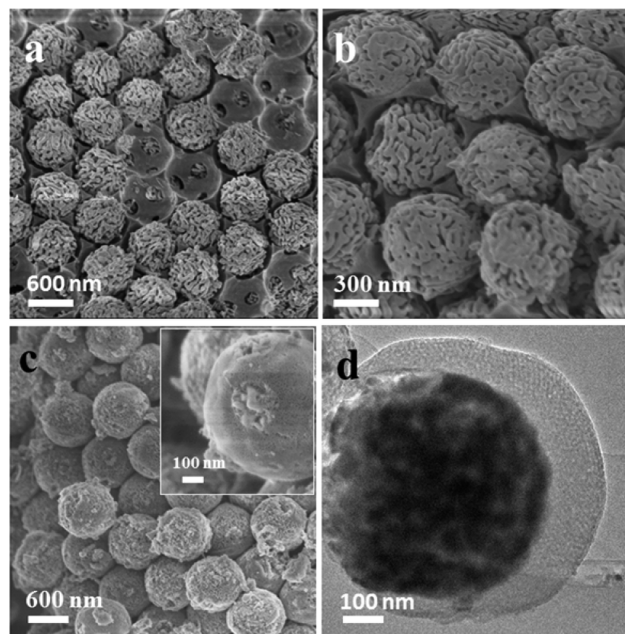
$\text{Fe}_3\text{O}_4$ @*meso*Carbon microspheres reveal typical diffraction peaks assigned to magnetite (Figure 5b,c), which reflects a phase transformation of  $\alpha$ - $\text{Fe}_2\text{O}_3$  into  $\text{Fe}_3\text{O}_4$  in the composites during pyrolysis.

The  $\text{N}_2$  adsorption–desorption isotherms of the 1200 nm-3DOA- $\text{Fe}_3\text{O}_4$ @*meso*Carbon sample (Figure 6A) show a type IV curve with a sharp capillary condensation step in the  $P/P_0$  range of 0.8–0.9, which implies uniform and large mesopores. The BET surface area was calculated to be  $293 \text{ m}^2/\text{g}$ . The pore size distribution derived from the adsorption branch using the Barrett–Joyner–Halenda (BJH) method reveals a pore size of 19.2 nm (Figure 6A, inset), much larger than the pore size ( $\sim 6 \text{ nm}$ ) of FDU-16. It is mainly due to the retarded structure shrinkage by the protection of rigid silica walls of 3DOM- $\text{SiO}_2$ <sup>38</sup> during pyrolysis for removal of F127 and carbonization of PF.

Similarly, by using 3DOM- $\text{SiO}_2$  with macropores of 800 nm as the nanoreactor,  $\text{Fe}_2\text{O}_3$ @3DOM- $\text{SiO}_2$  composites with porous iron oxide microspheres of 600 nm in the macropores can be readily fabricated (Figure 7a,b). Through further impregnation with resol/F127/ethanol precursor, 3DOA- $\text{Fe}_3\text{O}_4$ @*meso*Carbon microspheres with a diameter of 800 nm (denoted as 800 nm-3DOA- $\text{Fe}_3\text{O}_4$ @*meso*Carbon) were synthesized via the same synthesis strategy and procedure (Figure 7c,d), and the obtained sample has a BET surface area of  $326 \text{ m}^2/\text{g}$  and pore size of 19.0 nm. It is worth noting that the synthesis strategy is applicable for directly coating iron oxide particle with carbon shell in the  $\text{Fe}_2\text{O}_3$ @3DOM- $\text{SiO}_2$  composites via the impregnation procedure similar to that for fabricating 3DOA- $\text{Fe}_3\text{O}_4$ @*meso*Carbon microspheres, except that no F127 copolymers were used. By using  $\text{Fe}_2\text{O}_3$ @3DOM- $\text{SiO}_2$  composites containing  $\text{Fe}_2\text{O}_3$  particles of 600 and 800 nm, respectively, 3-D ordered arrays of carbon-coated  $\text{Fe}_3\text{O}_4$  microspheres with a diameter of 800 and 1200 nm can be fabricated, respectively. The samples were denoted as 800 nm-3DOA- $\text{Fe}_3\text{O}_4$ @Carbon and 1200 nm-3DOA- $\text{Fe}_3\text{O}_4$ @Carbon, respectively (Supporting Information, Figure S2). High-



**Figure 6.** (A) Nitrogen adsorption–desorption isotherms and pore size distribution (inset) of the 1200 nm-3DOA- $\text{Fe}_3\text{O}_4$ @*meso*Carbon microspheres. (B) Magnetic hysteresis loops of (a) 1200 nm-3DOA- $\text{Fe}_3\text{O}_4$ @*meso*Carbon, (b) 1200 nm-3DOA- $\text{Fe}_3\text{O}_4$ @Carbon, (c) 800 nm-3DOA- $\text{Fe}_3\text{O}_4$ @*meso*Carbon, and (d) 800 nm-3DOA- $\text{Fe}_3\text{O}_4$ @Carbon measured at 300 K.



**Figure 7.** SEM images of (a, b) the  $\text{Fe}_2\text{O}_3$ @3DOM- $\text{SiO}_2$  obtained after replication of the 3-D colloidal crystal of 900 nm PS microspheres. (c) SEM and (d) TEM images of 800 nm 3DOA- $\text{Fe}_3\text{O}_4$ @*meso*Carbon microspheres.

magnification TEM image clearly indicates the presence of a carbon shell around the iron oxide core (Figure S2, inset).

The magnetic properties of the 3DOA-Fe<sub>3</sub>O<sub>4</sub>@*meso*Carbon and 3DOA-Fe<sub>3</sub>O<sub>4</sub>@Carbon microspheres were investigated using a superconducting quantum interference device (SQUID). The magnetic hysteresis loops (*M*–*H* loops) of all samples at 300 K are shown in Figure 6B, from which their magnetic properties including saturation magnetization (*M*<sub>s</sub>) and coercivity (*H*<sub>c</sub>) were extracted (Table 1). The *M*<sub>s</sub> values are

**Table 1. Saturation Magnetization (*M*<sub>s</sub>) and Coercivity (*H*<sub>c</sub>) for 3DOA-Fe<sub>3</sub>O<sub>4</sub>@Carbon and 3DOA-Fe<sub>3</sub>O<sub>4</sub>@*meso*Carbon Microspheres**

	saturation magnetization ( <i>M</i> <sub>s</sub> )	coercivity ( <i>H</i> <sub>c</sub> )
800 nm-3DOA-Fe <sub>3</sub> O <sub>4</sub> @Carbon	34	295
800 nm-3DOA-Fe <sub>3</sub> O <sub>4</sub> @ <i>meso</i> Carbon	47	182
1200 nm-3DOA-Fe <sub>3</sub> O <sub>4</sub> @Carbon	50	200
1200 nm-3DOA-Fe <sub>3</sub> O <sub>4</sub> @ <i>meso</i> Carbon	52	285

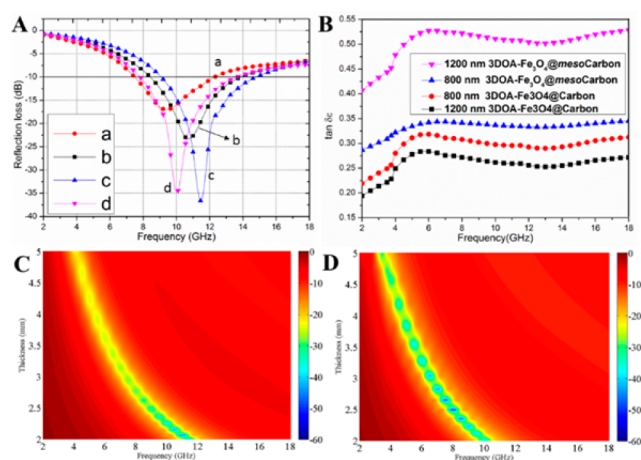
calculated to be 47.0 and 52.0 emu/g for 800 nm- and 1200 nm-3DOA-Fe<sub>3</sub>O<sub>4</sub>@*meso*Carbon microspheres, respectively. Furthermore, 1200 nm-3DOA-Fe<sub>3</sub>O<sub>4</sub>@*meso*Carbon microspheres possess larger *M*<sub>s</sub> than 1200 nm-3DOA-Fe<sub>3</sub>O<sub>4</sub>@Carbon microspheres with the same diameters, which is mainly due to their slightly higher content of magnetic component. Besides, all these iron oxide/C composites possess distinct ferromagnetism as evidenced by the coercivity and the reversible hysteresis behavior at 300 K due to the large crystalline sizes of iron oxides.

To study the microwave absorption properties of the fabricated ordered arrays of magnetite-carbon composites, the reflection loss (RL) values of 3DOA-Fe<sub>3</sub>O<sub>4</sub>@*meso*Carbon were calculated using the relative complex permittivity and permeability at a given frequency and thickness layer according to the transmit line theory, which are summarized by the two equations below<sup>39,40</sup>

$$RL(\text{dB}) = -20\log_{10} |(Z_{\text{in}} - 1)/(Z_{\text{in}} + 1)| \quad (1)$$

$$Z_{\text{in}} = \sqrt{\mu_t/\epsilon_t} \tanh[-j(2\pi fd/c)\sqrt{\mu_t/\epsilon_t}] \quad (2)$$

where  $\epsilon_r$ ,  $\mu_r$ ,  $c$ ,  $f$ ,  $d$ , and  $Z_{\text{in}}$  corresponds to the relative complex permittivity, permeability, velocity of light, microwave frequency in free space, coating thickness, and input impedance of the absorber, respectively. The calculated RL curves for all of the four samples with the thickness of 2 mm in the frequency range of 2–18 GHz were summarized in Figure 8A. (Experimental details for fabricating absorption coating is available in Supporting Information.) The maximum RL values (RL<sub>max</sub>) of 3DOA-Fe<sub>3</sub>O<sub>4</sub>@*meso*Carbon samples comprising 1200 nm- and 800 nm-Fe<sub>3</sub>O<sub>4</sub>@*meso*Carbon are –35 dB at 10 GHz and –37 dB at 11.5 GHz, respectively (Figure 8A,a,b). It suggests these 3DOA-Fe<sub>3</sub>O<sub>4</sub>@*meso*Carbon microspheres possess comparable RL<sub>max</sub> values at a coating thickness of 2 mm. By contrast, the RL<sub>max</sub> values of 1200 nm-3DOA-Fe<sub>3</sub>O<sub>4</sub>@Carbon and 800 nm-3DOA-Fe<sub>3</sub>O<sub>4</sub>@Carbon are –23 dB at 11.2 GHz and –17 dB at 9.5 GHz, respectively (Figure 8A,c,d), both much less than those of the corresponding 1200 nm- and 800 nm-3DOA-Fe<sub>3</sub>O<sub>4</sub>@*meso*Carbon samples. It suggests that the presence of mesoporous carbon shell can significantly



**Figure 8.** (A) The microwave RL curves of the samples/paraffin composites with a thickness of 2 mm in the frequency range of 2–18 GHz, using (a) 800 nm- and (b) 1200 nm-3DOA-Fe<sub>3</sub>O<sub>4</sub>@Carbon, respectively, and (c) 800 nm- and (d) 1200 nm-3DOA-Fe<sub>3</sub>O<sub>4</sub>@*meso*Carbon, respectively; (B) the frequency dependence of dielectric loss tangents of the 3DOA-Fe<sub>3</sub>O<sub>4</sub>@*meso*Carbon and 3DOA-Fe<sub>3</sub>O<sub>4</sub>@Carbon; (C, D) 3-D representations of RL of 800 nm-3DOA-Fe<sub>3</sub>O<sub>4</sub>@*meso*Carbon (C) and 1200 nm-3DOA-Fe<sub>3</sub>O<sub>4</sub>@*meso*Carbon (D).

enhance the performance of microwave absorption of iron oxides. The dielectric loss tangents ( $\tan \delta_e = \epsilon''/\epsilon'$ ) of all the samples were calculated and summarized in Figure 8B. The values of  $\tan \delta_e$  for 3DOA-Fe<sub>3</sub>O<sub>4</sub>@*meso*Carbon samples are larger than 3DOA-Fe<sub>3</sub>O<sub>4</sub>@Carbon samples in the whole frequency range of 2–18 GHz, implying that the mesoporous carbon shell contributes a stronger dielectric loss. Such a strong dielectric loss of 3DOA-Fe<sub>3</sub>O<sub>4</sub>@*meso*Carbon microspheres is mainly due to the high surface areas of the ordered mesoporous carbon shells that bring about more defects and dangling-bonded atoms in the pore wall and thus leads to stronger interface polarization compared to carbon shells without mesopores.<sup>41</sup> Moreover, the 3-D representations (Figure 8C,D) of RL values at different coating thicknesses (2–5 mm) for the 800 nm- and 1200 nm-3DOA-Fe<sub>3</sub>O<sub>4</sub>@*meso*Carbon samples reveal a broader and stronger reflection loss in the whole thickness range, as compared to their counterpart sample of 800 nm- and 1200 nm-3DOA-Fe<sub>3</sub>O<sub>4</sub>@Carbon samples (Supporting Information, Figure S3). It is worth noting that the RL<sub>max</sub> value of 1200 nm-3DOA-Fe<sub>3</sub>O<sub>4</sub>@*meso*Carbon microspheres can reach –55 dB at a absorption coating thickness of 2.5 mm, which is much larger than those of most carbon-Fe<sub>3</sub>O<sub>4</sub> composites reported.<sup>42</sup>

Supporting Information, Figure S4 depicts the complex permittivity real part ( $\epsilon'$ ) and imaginary part ( $\epsilon''$ ) and the permeability real part ( $\mu'$ ) and imaginary part ( $\mu''$ ) of the four samples measured in the frequency range of 2–18 GHz. For 3DOA-Fe<sub>3</sub>O<sub>4</sub>@*meso*Carbon,  $\epsilon'$  and  $\epsilon''$  values are, respectively, less than and higher than those of 3DOA-Fe<sub>3</sub>O<sub>4</sub>@Carbon microspheres in the whole frequency range. Meanwhile, the frequency dispersion values of  $\mu'$  and  $\mu''$  remain almost constant at 2–18 GHz for the 3DOA-Fe<sub>3</sub>O<sub>4</sub>@*meso*Carbon and 3DOA-Fe<sub>3</sub>O<sub>4</sub>@Carbon microspheres, without evident decay even at high frequency band (12–18 GHz). Therefore, it can be concluded that both magnetic loss of Fe<sub>3</sub>O<sub>4</sub> and dielectric loss of carbon shell contribute to the absorption dependency on frequency of our samples. In particular, the ordered structure of mesoporous carbon shell and 3-D ordered array of 3DOA-



Fe<sub>3</sub>O<sub>4</sub>@mesoCarbon materials bring about a strong reflection and scattering of electromagnetic waves in the mesoporous carbon channels and their core-shell structure.<sup>32,33</sup>

## CONCLUSIONS

In summary, for the first time, we report a confined interface coating strategy for the fabrication of novel three dimensionally ordered arrays of core-shell microspheres comprising Fe<sub>3</sub>O<sub>4</sub> cores and ordered mesoporous carbon shells, that is, 3DOA-Fe<sub>3</sub>O<sub>4</sub>@mesoCarbon, by using 3-D ordered macroporous silica as the nanoreactor for deposition of single iron oxide particle and for further coating iron oxide particle with mesoporous carbon shells. The obtained 3DOA-Fe<sub>3</sub>O<sub>4</sub>@mesoCarbon materials have high surface area up to 326 m<sup>2</sup>/g and large pore size of ~19 nm. Because of the combination of the merits of the large magnetic loss of iron oxides, the strong dielectric loss of carbon shell, as well as the strong reflection and scattering of electromagnetic waves of ordered structures of microsphere arrays and mesopore channels, the obtained 3DOA-Fe<sub>3</sub>O<sub>4</sub>@mesoCarbon materials exhibit excellent microwave absorption performances with maximum reflection loss of up to -57 dB at 8 GHz and large absorption bandwidth (7.3–13.7 GHz). Because of the versatility of this confined interface coating strategy, it is expected that the design concept can be used for fabrication of a variety of topologically complicated and functionally integrated ordered structures for applications in electronic nanodevices, nanobiosensors, nano-optical systems, etc.

## ASSOCIATED CONTENT

### Supporting Information

Experimental details for the electromagnetic measurements, SEM images of the colloidal crystal based on uniform PS microspheres of ~900 nm as building blocks and their templated 800 nm 3D-ordered macroporous SiO<sub>2</sub> (800 nm-3DOM-SiO<sub>2</sub>), SEM images of 800 nm-3D-Fe<sub>3</sub>O<sub>4</sub>@C and 1200 nm-3D-Fe<sub>3</sub>O<sub>4</sub>@C microspheres. three-dimensional representations of RL of the 800 nm 3D-Fe<sub>3</sub>O<sub>4</sub>@Carbon and 1200 nm-3DOA-Fe<sub>3</sub>O<sub>4</sub>@Carbon. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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### Notes

The authors declare no competing financial interest.

## ACKNOWLEDGMENTS

This work was supported by the Ministry of Science and Technology of China (973 Project Nos. 2013CB932901 and 2009CB930803), the NSF of China (11274066, 51372041, 51422202, 51172047, 51102050, and U1330118), the specialized research fund for the doctoral program of higher education of China (20120071110007), the innovation program of Shanghai Municipal Education Commission (13ZZ004), Shanghai Rising Star Project of STCSM (12QH1400300), Program for New Century Excellent Talents in University (NCET-12-0123), and the “Shu Guang” Project (13SG02, 09SG01) supported by Shanghai Municipal Education Commission, Shanghai Education Development Foundation, and Shanghai Pujiang Program, and Foundation of State

Key Laboratory of Pollution Control and Resource Reuse (Tongji University), China (PCRRF14017).

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